

Kverneland Group Manufacturing Lipetsk

1. Outline

Address Russia, Lipetsk – 398048,
Zadorozhnaya str. 24

Number of employees 43

Site area 4500 m²

Establishment day Dec.-2006

ISO14001 certification date 28-July-2015



2. Products

Main products



AIRSEEDER

CULTIBAR



BIG BAG LIFTER EXLIFT

CULTIVATOR CTC MAXI



UNIVERSAL TRAILER

PRECISION SEED DRILL OPTIMA 6L

3. Environmental policy

1. Kverneland Group Manufacturing Lipetsk takes care of environment by using of environmentally friendly operations, materials, and technologies.

4. Environmental performance data (FY2015)

Used amount of energy	Crude oil equivalent KL	24
Used amount of water	thousand m ³	0.4

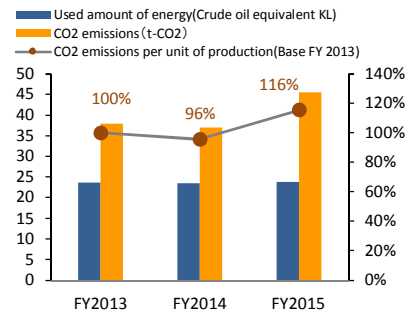
CO₂ emission	t -CO ₂	46
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Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	Total emission control and K-value control: m ³ N/h	-	-	-
NOx	Total emission control: m ³ N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m ³ N	-	-	-

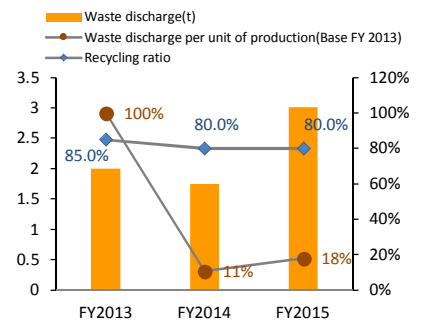
Amount of discharge water	thousand m ³ /year	0.4	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	SS	mg/L	-	-

Waste discharge	t /year	3
Recycling ratio	%	80.0%



Graph.1 Energy & CO₂ emissions



Graph.2 Waste discharge & Recycling ratio