

Kverneland Group Manufacturing Lipetsk

1. Outline

Address	Russia, Lipetsk – 398048, Zadorozhnaya str. 24
Number of employees	43
Site area	4500 m ²
Establishment day	Dec./2006
ISO14001 certification date	May 2015



2. Products

Main products



AIRSEEDER



CULTIBAR

3. Environmental policy

1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies.

4. Environmental performance data (FY2014)

Used amount of energy	Crude oil equivalent KL	23
Used amount of water	thousand m ³	0.3

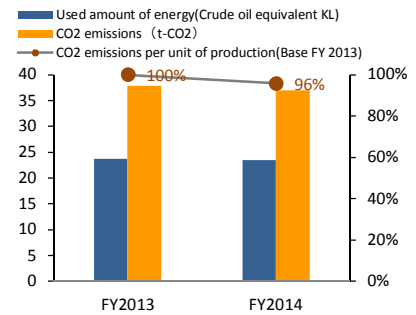
CO₂ emission	t -CO ₂	37
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Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SO _x	Total emission control and K-value control: m ³ N/h	-	-	-
NO _x	Total emission control: m ³ N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m ³ N	-	-	-

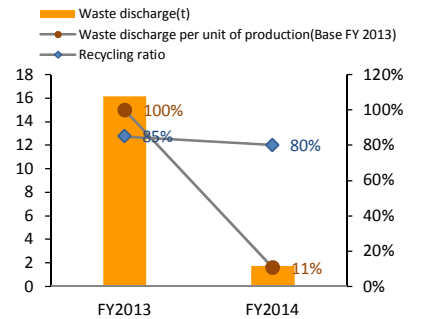
Amount of discharge water	thousand m ³ /year	0.3	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
	unit	Control value	Maximum measured	
Public water areas	p H	-	-	-
	B O D	mg/L	-	-
	C O D	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
Phosphorus, total emission control	kg/day	-	-	
Sewerage lines	p H	-	-	-
	B O D	mg/L	-	-
	C O D	mg/L	-	-
	S S	mg/L	-	-

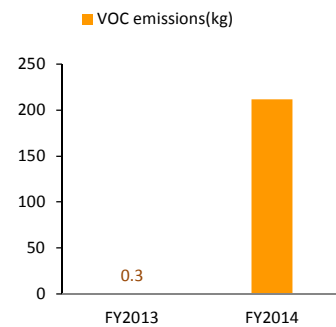
Waste discharge	t /year	2
Recycling ratio	%	80%



Graph.1 energy&CO2 emissions



Graph.2 waste discharge& recycling ratio



Graph.3 VOC emissions