

Kverneland Group Kerteminde AS

1. Outline

Address Taarup Strandvej 25
5300 Kerteminde Denmark

Number of employees 343

Site area 50.000 m²

Establishment day 06/1877

ISO14001 certification date -



2. Products

Main products



3. Environmental policy

1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies.

4. Environmental performance data (FY2014)

Used amount of energy	Crude oil equivalent KL	2,652
Used amount of water	1000 m ³	33.6

CO₂ emission	t-CO ₂	4,734
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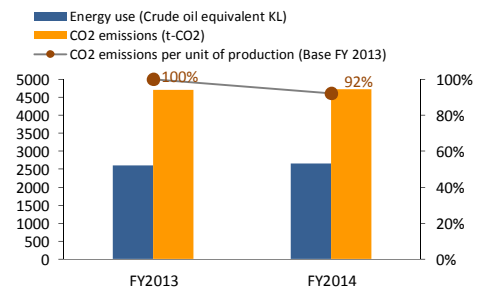
Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SO _x	Total emission control and K-value control: m3N/h	-	-	-
NO _x	Total emission control: m3N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m3N	-	-	-

Amount of discharge water	1000 m ³ /year	33.6	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

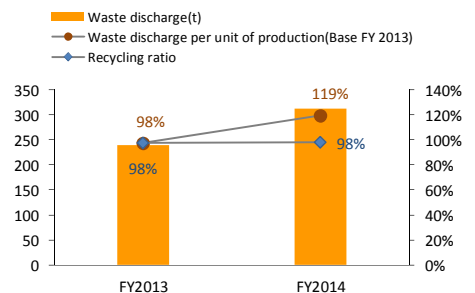
Water pollutant measurement results				
	unit	Control value	Maximum measured	
Public water areas	p H	-	-	-
	B O D	mg/L	-	-
	C O D	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	p H	-	6.5-9.5	2.8*,8.8
	B O D	mg/L	-	-
	C O D	mg/L	-	-
	S S	mg/L	-	-

* Post-treatment water quality temporarily exceeded regulated values, but the water was adjusted receiving government approval.

Waste discharge	t /year	312
Recycling ratio	%	98%



Graph.1 Energy use & CO₂ emissions



Graph.2 Waste discharge & Recycling ratio