

Kverneland Group Nieuw Vennepe CC

1. Outline

Address Hoofdweg 1278
2153LR Nieuw Vennepe

Number of employees 154

Site area 138426 m²

Establishment day ..1920

ISO14001 certification date -



2 . Products

Main products



3. Environmental policy

1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies.

4. Environmental performance data (FY2014)

Used amount of energy	Crude oil equivalent KL	1,681
Used amount of water	thousand m ³	11.7

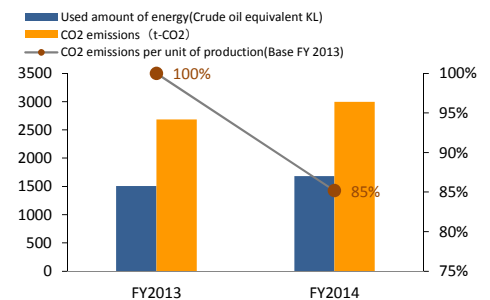
CO₂ emission	t -CO ₂	2,995
--------------------------------	--------------------	-------

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	Total emission control and K-value control: m3N/h	-	-	-
NOx	Total emission control: m3N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m3N	-	-	-

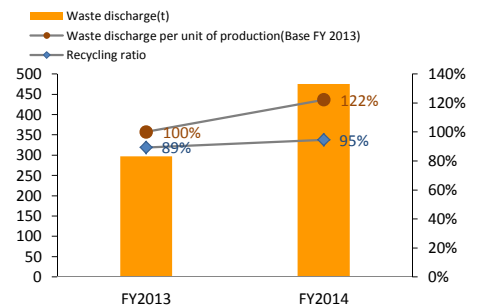
Amount of discharge water	thousand m ³ /year	7.5	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas			-	-
			-	-
			-	-
			-	-
			-	-
			-	-
Sewerage lines	pH	-	6,5-9,0	7.4
	Nickel (Ni) (mg/liter)	mg/L	0,0-3,0	0.03
	Zinc (Zn) (mg/liter)	mg/L	0,0-2,0	0.44
	Iron (Fe) (mg/liter)	mg/L	0,0-10,0	0.01
	Chloride (mg/liter)	mg/L	0,0-500,0	580
	Sulfate (mg/liter)	mg/L	0,0-400,0	53.1
	Chrome (mg/liter)	mg/L	0,0-2,0	0

Waste discharge	t /year	475
Recycling ratio	%	95%



Graph.1 energy&CO₂ emissions



Graph.2 waste discharge& recycling ratio