

Data on KUBOTA Group Overseas Production Sites 2014

Kverneland Group Soest Gmbh

1.Outline

Address	Coesterweg 42 59494 Soest
Number of employees	286
Site area	70,000m ²
Establishment day	1948
ISO14001 certification date	-

2.Products



3.Environmental policy

1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies

4.Environmental performance data (FY2014)

Used amount of energy	Crude oil equivalent KL	1,683
Used amount of water	thousand m ³	3.0

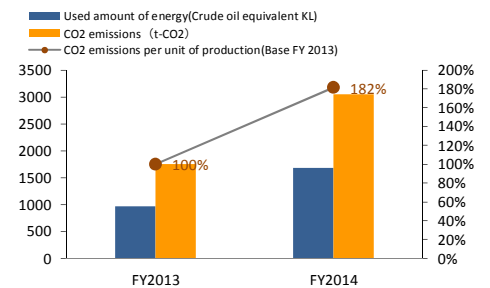
CO₂ emission	t -CO ₂	3,051
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Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	Total emission control and K-value control: m3N/h	-	-	-
NOx	Total emission control: m3N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m3N	-	-	-

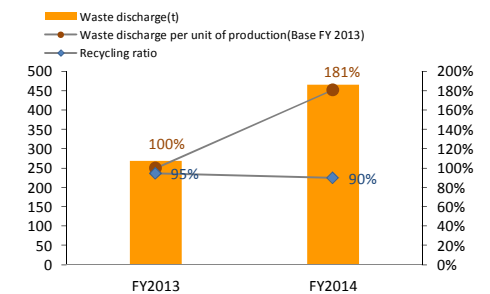
Amount of discharge water	thousand m ³ /year	3.0	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
	unit	Control value	Maximum measured	
Public water areas	p H	-	-	-
	B O D	mg/L	-	-
	C O D	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
Sewerage lines	Phosphorus, total emission control	kg/day	-	-
	p H	-	-	-
	B O D	mg/L	-	-
	C O D	mg/L	-	-
	S S	mg/L	-	-

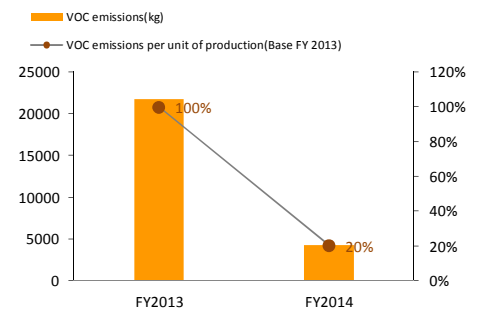
Waste discharge	t /year	465
Recycling ratio	%	90%



Graph.1 energy&CO2 emissions



Graph.2 waste discharge& recycling ratio



Graph.3 VOC emissions