

Kverneland Group Kerteminde AS

1. Outline

Address	Taarup Strandvej 25, 5300 Kerteminde Denmark
Number of employees	459 (Dec, 2019)
Site area	50.000 m ²
Establishment day	Jun-1877
ISO14001 certification date	-
Site overview	Manufacturing of Mowers, Bale Choppers, Rakes & Tedders



2 . Products

Main products



3. Environmental policy

1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies.

4. Environmental performance data (Jan. 2019 to Dec. 2019)

Used amount of energy	Crude oil equivalent KL	2,318
Used amount of water	thousand m ³	43

CO₂ emission*	tons CO ₂ e	2,993
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*CO₂ emissions from energy sources.

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	-	-	-	-
NOx	-	-	-	-
Particulate	-	-	-	-

Amount of discharge water	thousand m ³	43	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	pH	-	6.5 ~ 9.5	6.7, 9.0
	BOD	mg/L	-	-
	COD	mg/L	-	-
	SS	mg/L	-	-

Waste discharge	tons	491
Recycling ratio	%	96.4%

5.Environmental Topics

1. We will start to build up the 14001 structure in order to clarify the needed requirements and work according to the standard. 03-08-2020: Still in progress
2. Recycling of heat from the factory.
3. Reduction of KWh due to change of fiber laser (Amada laser)

6.Environmental Communication

1. All employees has received a termo coffee mug instead of using plastic cups.
2. Introduction in use of the Chemistry App for employees, in order to handle safety issues and correct handling of chemistry.

6.1



6.2

One Point Lessons

Flow.	Line	Area	Type	Prepared By:	HVK
All	All	All	Safety	ok	KE-QM-TM-025
Theme: Anvendelse af kemiData app				Document Number:	0
Objective: Mangelende instruktion				Rev. Number:	02-03-2020
				Date:	
OK			Not OK		
<p>Download appen "KemiData" Billede 1: Første gang du bruger appen, skal du logge ind med oplysningerne vist på billedet. Vælg derefter område "Kverneland Kerteminde" (eller læs KE-HS-WI-001). Billede 2: Tryk på knappen "Scan". Billede 3: Scan kemiproduktets stregkode. Billede 4: En menu dukker op med information om produktet samt et sikkerhedsdatablad nederst på siden.</p>			<p>Ingen adgang til KemiData app.</p>		
<p>Potentiel effekt af fejl: Forkert håndtering af kemi hvilket eks. kan medføre store æstninger og amputation</p>					