# Kubota Saudi Arabia Company

#### 1.Outline

Address Dammam Second Industrial Kingdom of Saudi Arabia

Number of employees83Site area25,500m2Establishment dayDec. 2009

ISO14001@trtification date -



#### 2 . Products





Catalyst reformer tubes

Cracking tubes for ethylene



Valve Maintenance

## 3 .Environmental policy

- 1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
- 2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies

## 4.Environmental performance data (FY2015)

Used amount of energy	Crude oil equivalent KL	4,124
Used amount of water	thousand m <sup>3</sup>	23

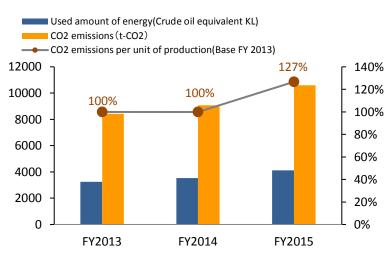
CO <sub>2</sub> emission	t -CO <sub>2</sub>	10,592

Air Pollutan	t measurement results			
Main sm	oke and soot generation facilities	No smoke	e and soot generating	, facilities
	Unit	Control content	Control value	Maximum measured
SOx	Total emission control and K-value control: m <sup>3</sup> N/h	-	-	-
NOx	Total emission control: m <sup>3</sup> N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m <sup>3</sup> N	-	-	-

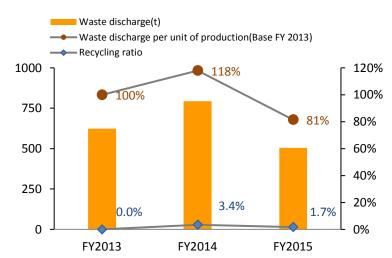
Amount of discharge water		thousand m <sup>3</sup> /year	12
Amount of mallutant in	COD	kg/year	-
Amount of pollutant in discharge water	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollu	tant measurement results				
		unit	Control value	Maximum measured	
	рН	-	-	-	
	BOD	mg/L	<del>-</del>	-	
	COD	mg/L	ı	-	
	Nitrogen	mg/L	ı	-	
Public	Phosphorus	mg/L	ı	-	
water areas	Hexavalent chromium	mg/L	•	-	
	Lead	mg/L	•	-	
	COD, total emission control	kg/day	ı	-	
	Nitrogen, total emission control	kg/day	ı	-	
	Phosphorus, total emission control	kg/day	-	-	
Sewerage	рН	-	Transported to sewage plant		
	BOD	mg/L			
lines	COD	mg/L			
	SS	mg/L			

Waste discharge	t /year	1,007
Recycling ratio	%	1.7%



Graph.1 Energy & CO<sub>2</sub> emissions



Graph.2 Waste discharge & Recycling ratio