

Kverneland Group Soest GmbH

1. Outline

Address	Coesterweg 42 59494 Soest
Number of employees	282
Site area	70,000m ²
Establishment day	1948
ISO14001 certification date	-

2. Products



3. Environmental policy

1. All environmental requirements for products, services and activities have to be met. This includes legal basics, standards and voluntary engagements.
2. To insert sustainable processes, minimize waste and avoid pollution, save energy and reduce CO2 balance, minimize safety- and health-risks, use responsible waste disposal methods.

4. Environmental performance data (FY2015)

Used amount of energy	Crude oil equivalent KL	1,359
Used amount of water	thousand m ³	4

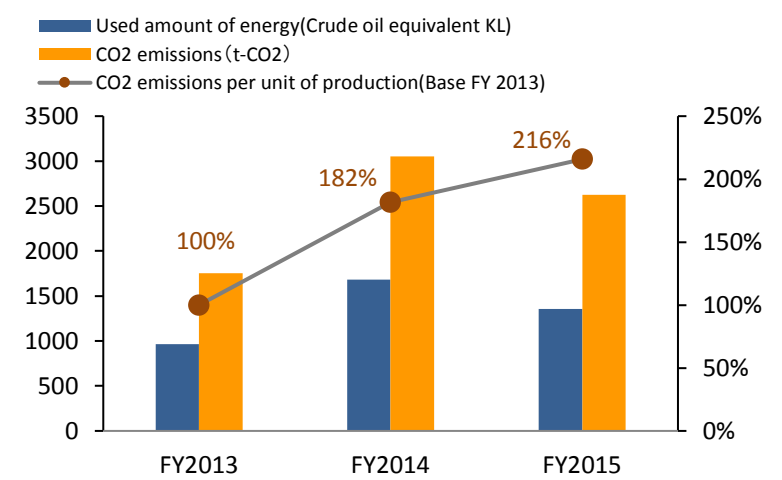
CO ₂ emission	t -CO ₂	2,623
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Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SO _x	Total emission control and K-value control: m ³ N/h	-	-	-
NO _x	Total emission control: m ³ N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m ³ N	-	-	-

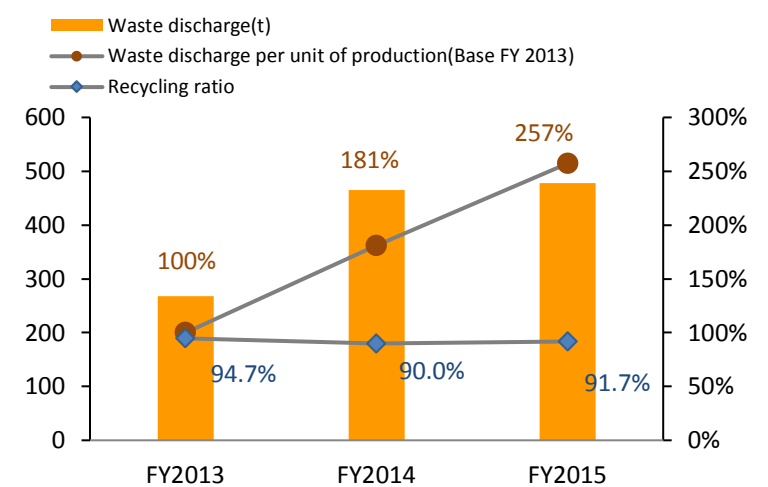
Amount of discharge water	thousand m ³ /year	2	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
	unit	Control value	Maximum measured	
Public water areas	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	SS	mg/L	-	-

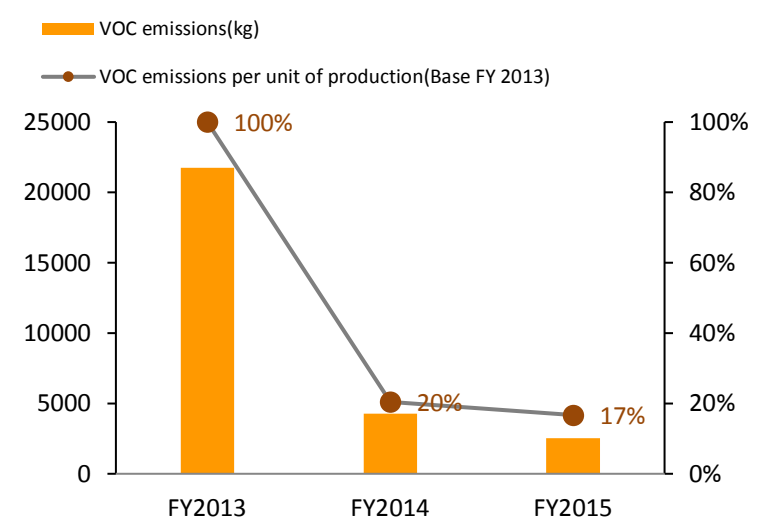
Waste discharge	t /year	478
Recycling ratio	%	91.7%



Graph.1 Energy & CO₂ emissions



Graph.2 Waste discharge & Recycling ratio



Graph.3 VOC emissions